JVC



MODEL
KD-D55 A/B/C/E/J/U

STEREO CASSETTE DECK



Contents Page Standard Schematic Diagram (Main Amplifier Circuit). . 17 2 Features ..... Standard Schematic Diagram (Mecha. Control Circuit). . 18 Main Amplifier P.W. Board Parts List . . . . . . . . . . 19 Other P.W. Board Parts, Parts List . . . . . . . . . . . 21 Dimensions, Safety Precautions, Maintenance . . . . . . Main Parts Location ............. Enclosure Assembly and Electrical Parts List . . . . . . 23 Mechanical Component Parts ..... 24 Packing, Packing Material Parts List . . . . . . . . . . . . 27 Accessories . . . . . . . . . . . . . . . . . . Back cover **Specifications** : Stereo cassette deck Heads : METAPERM head for record x 1 : 4-track, 2-channel Track system METAPERM head for playback x 1 Tape speed : 1-7/8 inch/sec 2-Gap ferrite head for erasing x 1 (4.8 cm/sec) Motor : Electric governed DC motor Frequency : (-20 dB recording) Fast forward time : 110 sec. with C-60 cassette Metal tape: \*1 30 - 18,000 Hz (±3 dB) 20 - 20,000 Hz response Rewind time 110 sec. with C-60 cassette Input terminals Mic jack x 2 ; Max. sensitivity; 0.2 mV CrO2 tape: \*2 (-74 dBV) 30 - 18,000 Hz (±3 dB) Matching impedance: 20 - 20,000 Hz $600 \Omega - 10 k\Omega$ Normal tape: \*3 Input jack x 2 ; Min. input level; 80 mV 30 - 17,000 Hz (±3 dB) Input impedance: 50 k $\Omega$ 20 - 19,000 Hz Output terminals (0 dB recording) Output jack x 2 ; Output level; 0 - 500 mV Metal tape: Output impedance;  $6 \, k\Omega$ 30 - 12,500 Hz (±3 dB) Phones jack x 1 Output level; CrO<sub>2</sub> tape: 0-0.6 mW/8  $\Omega$ 30 - 8.000 Hz (±3 dB) Matching impedance; Normal tape:  $8 \Omega - 1 k\Omega$ 30 - 8,000 Hz (±3 dB) Power requirement : AC 240/220/120 V,50/60 Hz Note: \*1 . . . . . . JVC ME or Equivalent (KD-D55A/B/E) \*2 . . . . . . . TDK SA or Equivalent AC 120 V, 60 Hz 3 . . . . . . . MAXELL UD or Equivalent (KD-D55C/J) : 58 dB (S = 1 kHz, K3 = 3 %, S/N ratio AC 240/220/120/100 V, N = A-weighted, Metal tape) 50/60 Hz (KD-D55U) The S/N is improved by Power consumption: 16 W about 15 dB at 500 Hz and **Dimensions** : 17-1/8" (435 mm) W by max. 20 dB at 1 kHz ~ 4-5/16" (109 mm) H 10 kHz with DOLBY CNR 11-3/8" (288 mm) D on and improved by 5 dB at (with feet, buttons, 1 kHz and by 10 dB at above switches) 5 kHz with ANRS/DOLBY Weight : 10.4 lbs (4.7 kg) B NR on. Accessories : pin cords . . . . . . . . . . . . 2 Improvement of MOL : 4 dB at 10 kHz with Design and specifications subject to change with-DOLBY C NR on. out notice. Wow and flutter : 0.05 % (WRMS) 0.17 % (DIN 45 500)

Crosstalk

Harmonic

distortion

(with MAXELL UD tape)

(Metal tape, 1 kHz 0 VU)

: K3; 0.5 % THD; 1.0 %

: 60 dB (1 kHz)

Channel separation: 40 dB (1 kHz)

### Features

- 1. Three-head system enables monitoring of the signals immediately after they have been recorded
  - Independent recording, playback and erase heads
- 2. Four-way digital counter
  - · Displays remaining time
  - Shows the tune selected in music scanning
  - · Works as a stopwatch showing the elapsed time in recording and playback
  - · Works as a four-digit tape counter with memory function

- 3. Dolby\* C Noise Reduction System (Single Dolby NR circuit)
  - Dolby B/ANRS and Dolby C selectable
  - Incorporates multiplex filter
- 4. Multi Music Scan mechanism
  - Up to 20 tunes can be skipped "Under license of Staar S.A., Brussels Belgium".
- 5. Counter memory mechanism enables replay between any 2 points
- 6. Record muting facility
- Timer start mechanism
- 8. Two-color LED peak level indicator
- 9. Full-logic tape control mechanism
- 10. Output level control

### **Controls and Connections**

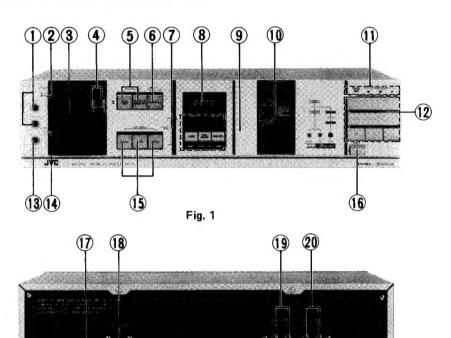


Fig. 2

- Microphone jacks [MIC Left, Right] 1.
- 2. POWER switch
- PEAK LEVEL indicators 3.
- 4. INPUT LEVEL controls
- DOLBY C NR SYSTEM switches [ ON OFF , ANRS/DOLBY B] 5.
- 6. MONITOR switch
- 7. **OUTPUT LEVEL control**
- 8. 4-way digital counter
- 9. Counter buttons

RESET

**MEMORY** 

MODE (STOP WATCH, REMAINING TIME, COUNTER)

TAPE LENGTH (C-46L, C-120, C-90, C-60/46)

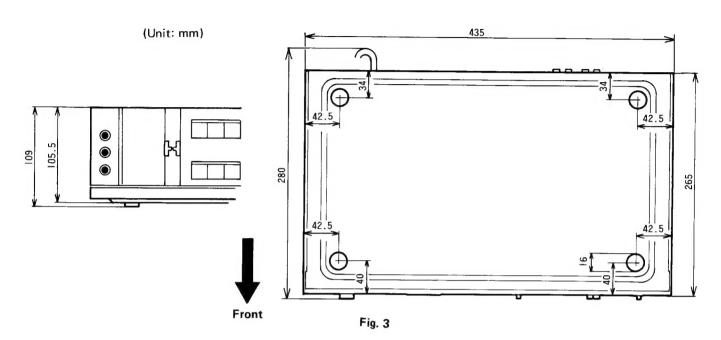
SCAN SET (P-1 ---- P-20)

MUSIC SCAN

10. Cassette holder

- Indicators (Music scan, Recording, Pause, Playback)
- Mechanical operation buttons
  - ← Rewind button
  - ▶▶ Fast forward button
  - Stop button
  - ▶ Playback button
  - Recording button
  - II Pause button
  - Music scan button
- 13. Headphone jack [PHONES]
- 14. TIMER switch
- 15. TAPE SELECT switches [NORM, CrO<sub>2</sub>, METAL]
- 16. **EJECT** button
- 17. Power cord
- 18. **VOLTAGE SELECT switch**
- 19. LINE IN (REC) terminals
- 20. LINE OUT (PLAY) terminals

### **Dimensions**

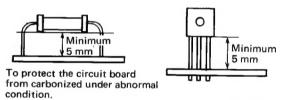


### **Safety Precautions**

#### 

Safety is very important with this unit. When replacing the parts marked  $\triangle$ , be sure to use only those designated parts. The designated resistors, diodes, transistors become hot in use. When replacing, be sure to secure them with a distance of more than 5 mm from the circuit board. In addition, they are banded together to avoid touching other wiring, recheck this point as well after repair.

The wiring of the primary side should be wound more than one and half times, then soldered.



#### Fig. 4

### **Maintenance**

To get long, trouble-free service, maintenance is important. Do not forget cleaning and demagnetizing.

#### Cleaning

After long use, the heads and tape part — capstan, pinch roller, etc. — will become dirty with dust or magnetic particles. Dirty heads cause imperfect erasing or high frequency drop-off. A dirty capstan and pinch roller will cause unstable tape speed, leading to increased wow and flutter. Always keep them clean by following the procedure below.

#### 1. Heads

Use the head cleaning stick provided to wipe the surface where the tape comes into contact with the head. (It is effective to moisten the cotton with alcohol.)

#### 2. Pinch roller and capstan

Do the same method as heads.

#### 3. Cabinet

When the cabinet becomes dirty, wipe it with a soft cloth soaked with a neutral cleaning solution of a polishing cloth.

\* Do not use thinner or benzine.

#### Demagnetizing

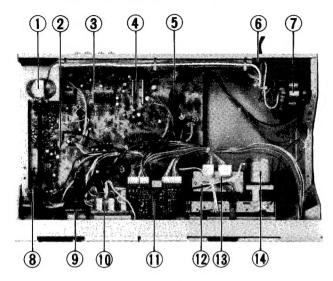
The heads are made from a material resistant to magnetization, but after long use they become magnetized.

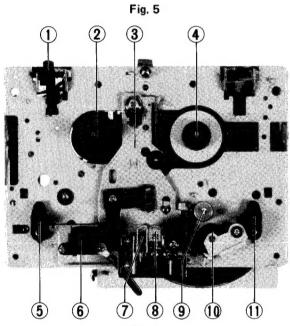
A magnet brought into their vicinity can magnetize the heads, causing excess noise. If noise seems to have increased, demagnetize the heads with a head demagnetizer through the following procedure.

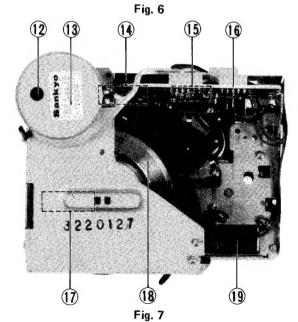
- 1. Turn the POWER switch OFF.
- 2. Wrap the tip of the demagnetizer with vinyl tape or soft cloth so as not to damage the head surface. Switch on the demagnetizer and bring it close to the head.
- 3. Move the tip of the demagnetizer slowly first to the left and right, then up and down in front of the head.

  Gradually move it away from the head and switch it off at a distance of more than 30 cm (12").
- 4. The erase head need not be demagnetized. The capstan shaft and tape guide should be demagnetized in the same way as the record/playback head.
- \* Do not bring a magnetized metallic object (a screw driver, for example) near the head as this will increase noise.

### **Main Parts Location**







- 1. Power switch
- 2. Remote bar (for power switch)
- 3. Pin jacks ass'y
- 4. Power transistor
- 5. Main amplifier P.W.B. ass'y
- 6. Strain relief (for power cord)
- 7. Power transformer
- 8. Microphone and headphone jacks P.W.B. ass'y
- 9. Input level control P.W.B.
- 10. Switches P.W.B.
- 11. 4-digital counter P.W.B. ass'y
- 12. Mechanical assembly
- 13. Mecha. terminal P.W.B.
- 14. Motor

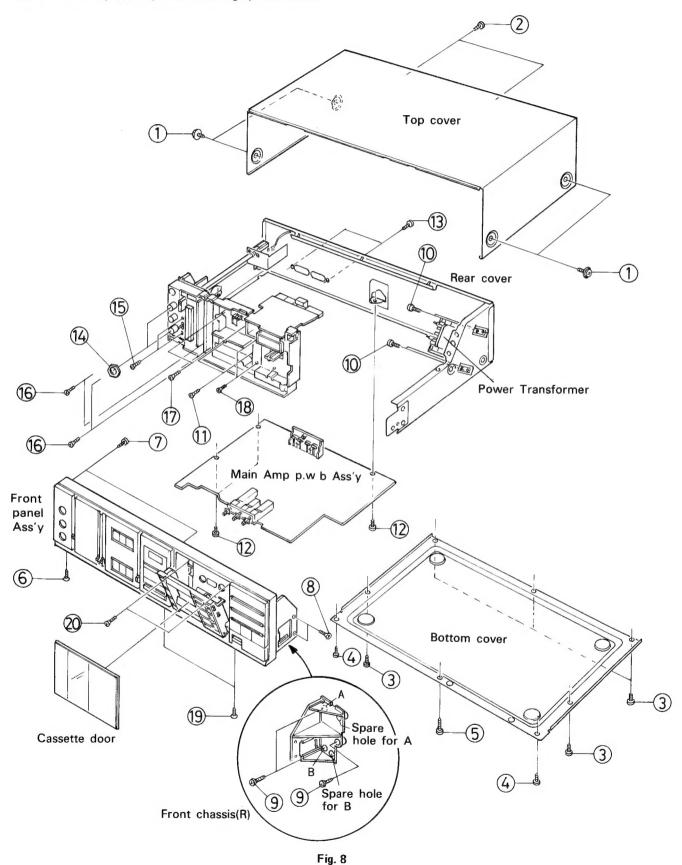
#### [Mechanical parts]

- 1. Recording safety lever
- 2. Supply reel disk
- 3. Slide base ass'y
- 4. Take-up reel disk
- 5. Cassette guide (left side)
- 6. Erase head
- 7. Recording head
- 8. Playback head
- 9. Capstan shaft
- 10. Pinch roller ass'y
- 11. Cassette guide (right side)
- 12. Motor speed adjustment hole
- 13. Motor
- 14. FF solenoid
- 15. REW solenoid
- 16. Mecha. terminal P.W.B.
- 17. PAUSE solenoid
- 18. Flywheel
- 19. PLAY solenoid

## Removal of the main parts

Observe care in handling the parts since the parts are small in size and the distance between them are short due to a deck design aimed mainly at compactness and high performance.

(Removal should be performed in the order of steps 1, 2,  $3, \dots$ )



#### Enclosure assembly parts

1. Top cover

Remove 4 screws ① VKZ3001-002 on both sides and 2 screws ② SDST3006R on rear side.

2. Cassette door

Push the eject button to open the cassette door. Slide off the cassette door upwards to unlock its pawls of both sides.

3. Bottom cover

Remove 8 screws.

- 3 SDST3006Z ..... 5 pcs.
- 4 SDSB3008R ..... 2 pcs.
- (5) SDSF3012R ..... 1 pc.
- 4. Front panel assembly
  - 1) Remove a screw (6) SSSF3008Z.
  - 2) Remove 2 screws (7) SDSF3012Z.
  - 3) Remove 2 screws (8) SSST3006Z fastening the front chassis (R) on right side.

(When removing the mecha. assembly only, need not remove the front panel assembly. See item of mechanical assembly removal.)

\*Front chassis (R)

Remove 3 screws (9) SDSF3012Z.

(If A or B hole damaged, use spare hole for each.)

#### **Electrical parts**

1. Power transformer

Remove 4 screws 10 SDST3008Z.

(When removing under 2 screws, remove the bottom cover, and then insert the screw driver to remove its screws.)

- 2. Main amplifier P.W. board ass'y
  - 1) Remove the front plate ass'y.
  - 2) Remove 2 screws SSSP3006Z (1) fastening the switches ass'y on the front chassis.
  - 3) Remove 3 screws SDST3008Z ② fastening the main amp. P.W. board on pattern side.
  - 4) Remove 2 screws SDSF3008R (3) fastening the pin jacks ass'y on the rear cover.
- 3. Mic. & phones jacks P.W. board ass'y
  Remove 2 nuts (4) fastening the mic. and phones
  jacks on the front chassis.
- 4. Timer switch

Remove 2 screws 15 SSSP2606Z.

- 5. Input level control P.W. board ass'y Remove 4 screws (6) SSSP3006Z.
- 6. N.R. switch P.W. board ass'y Remove 2 screws (17) SSSP3006Z.
- 7. Output level control P.W. board ass'y Remove 2 screws (18) SSSP2004Z.

#### Mechanical assembly

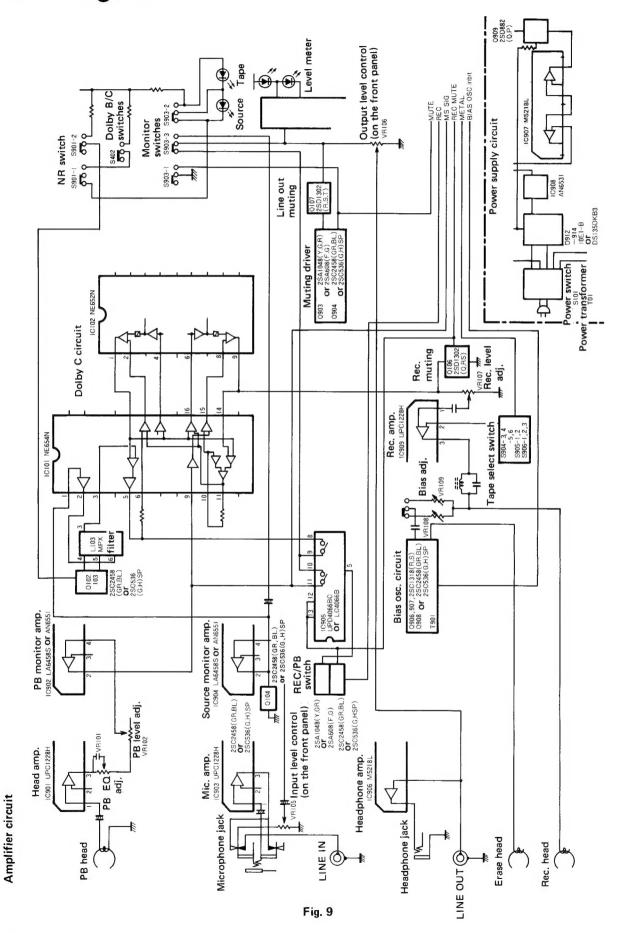
- 1. Remove 2 screws (19) SSST3006R fastening the front panel on under side.
- 2. Remove 2 screws 20 SDST2605Z in the cassette holder.

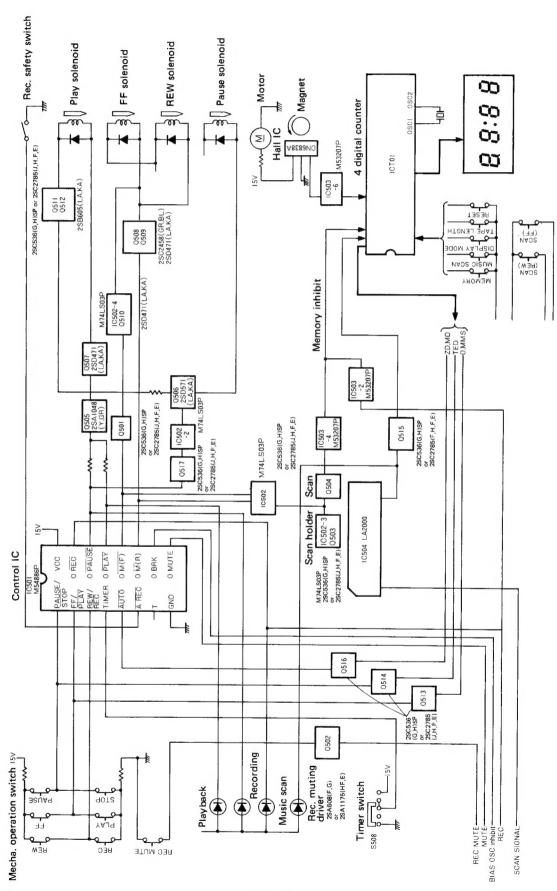
(When removing the mecha. assembly only, need not remove the front panel ass'y.)

#### Mechanical parts

The removal methods of mechanical parts are the same as for the model KD-W7A/B/C/E/J/U. Please refer to the service manual of KD-W7A/B/C/E/J/U (No. 4215, page 11).

## **Block Diagram**





Mecha. control circuit

Fig. 10

### Main Adjustments

#### Equipment and measuring instruments used for adjustment

#### 1. Electrical adjustment

- 1) Electronic voltmeter
- 2) Audio frequency oscillator (range: 50-20 kHz and output 0 dB with impedance 600  $\Omega$ )
- 3) Attenuator
- 4) Standard tapes for REC/PB

Maxell UD - SF tape

TDK SA - SA tape

or equivalent

JVC ME - Metal tape

5) Reference tapes for playback (JVC Test Tape)

VTT-658 (for head azimuth adj.)

VTT-656 (for motor speed, wow flutter adi.)

VTT-664 (for reference level 1 kHz)

VTT-675N (for playback EQ adj.)

TMT-6247 (for music scan)

TMT-6237 (for music scan)

6) Resistors: 600  $\Omega$  (for attenuator matching)

#### 2. Mechanical adjustment

- Torque testing cassette gauge
- 2) Blank tape (C-120) for tape running checker.

#### [II] Adjustment and repair of the mechanism

(Adjust the mechanism or confirm that it is in normal operating condition prior to the adjustment of the electrical circuit.)

Item	Adjustment	Adjusting point	Standard value	Remarks
Adjusting erase head height  A B	Employ a special cassette (C-120) from which parts of the casing, where the erase head, record/playback head and capstan engage, has been cut away.  Perform tape transport with the cassette tape. Adjust the screw (A) until the tape runs in the center of the erase head tape guide.  Correct Incorrect  Tape guide  Tape  Tape guide  Tape guide  Tape guide  Tape guide	Screw (A)		Be sure to perform this adjustment after replacing the erase head. Screw (B) is fixed.

#### Replacement and adjustment of record and playback heads

This mechanism is used independently 3 heads, Each headself is independent perfectly, but it is adjusted as head assembly on the head base, and then needs to perform as assembly for record and playback. If record or playback head is damaged, needs to replace as head assembly (ZCKDD55Y-HEAD).

When adjusting the head screws, observe care to perform as following method.

#### 1. Basic dimensions

Unit: mm

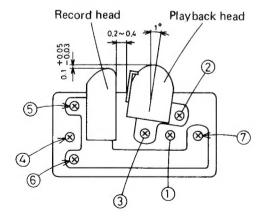


Fig. 11

Fig. 11 shows the basic dimensions of the record and playback heads. When replacing the head assembly or checking the frequency response, care its dimensions.

Information about screws:

- O: Adjustment is required.
- X: Adjustment is not required.
- Χ Head base fixing screw
- (2) (3) Playback head fixing screw

(balance screw for recording head)

- 0 (4) Adjusting screw for playback azimuth
- Х **(5)** Adjusting screw for recording height
- Χ **(6)** Adjusting screw for recording flapper
- 0 (7) Adjusting screw for recording azimuth

#### 2. Adjustment

After replacement of the head assembly, adjust it according to the following method.

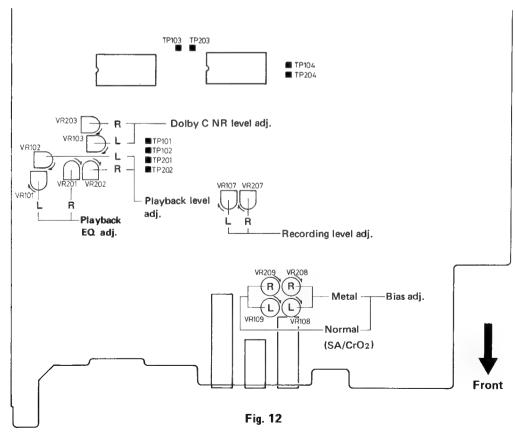
- 1) Playback head azimuth
  - Connect an electronic voltmeter to the LINE OUT
  - Adjust the screw (4) until the recording of the elctronic voltmeter becomes maximum for both channels.
  - After adjusting, set the screw with screw bond.
- 2) Recording head azimuth
  - Connect an electronic voltmeter to the LINE OUT terminals.
  - Apply 0 VU -20 dB 14 kHz signal to LINE IN termi-
  - Adjust the screw (7) so that the electronic voltmeter reads maximum with recording monitor signal for both channels.

Item	Adjustment	Adjusting point	Standard value	Remarks
Adjusting motor speed	Connect a speed meter (an electronic counter) to the LINE OUT terminals. Play back the VTT-656 test tape. Adjust the semi-fixed resistor in the motor until the reading of the speed meter is 3000 Hz.	Semi-fixed resistor in the motor	3000 Hz	If the speed meter functions as a wow and flutter meter, also, connect the deck to the INPUT terminals of the meter.
Checking play- back torque	Employ a torque testing cassette tape for the checking.		40-70 gr-cm	If the standard torque is not obtained, replace the take-up disc assembly.
Checking fast forward torque	Measure the torque in the fast forward mode in the same manner as in the above.		More than 80 gr-cm	If the standard torque is not obtained, perform the following.  1. Clean the capstan belt, the motor pulley, the take-up reel disc circumference, the flywheel circumference, etc.  2. Replace the belt.
Checking rewind torque	Measure the torque in the rewind mode in the same manner as in the above.		More than 80 gr-cm	If the standard torque is not obtained, clean the capstan belt, motor pulley, flywheel circumference, supply reel disc circumference, etc.
Checking wow and flutter	Connect a wow and flutter meter to LINE OUT terminals. Play back the VTT-656 test tape. Check to see if the reading of the meter is within 0.05% (WRMS).			If the reading becomes moving value even if conforming to the standard, a re-claim may be raised. Repairs are necessary.
Multi-music scan check	Using a TMT-6247 with the counter d button to check scanning.     Using the TMT-6237, the music scan me			

#### [III] Electrical adjustment location

#### Main Amp. P.W. Board (Parts ass'y side view)

(Turning in the direction of the arrow increases the levels.)



### [IV] Electrical circuit adjustment procedure

In the steps marked by an asterisk (\*), adjustment should be performed, however, only checking is sufficient, with steps other than those.

Adjustment should be performed in the order of steps 1, 2, 3, .....

Step	ltem			Adjustmer	nt		_	
эсер	rtem					Fr	equency level	Output increase deviation
1	Dolby NR	Dolby B NR	INPUT: LINE IN			1 kH	z Cal –40 dB	+5.7 dB ± 1 dB
		at recording	Connective point: TP-104, 204			5 kH	z Cal –20 dB	+3.5 dB ± 1.5 dB
							1 kHz Cal	0 dB ± 1 dB
		Dolby C NR	Reference level: 400 Hz –6 dB	s (= Cal level	)	1 kH	z Cal —40 dB	+17 dB ± 1.5 dB
		at recording				5 kH	z Cal –20 dB	+3.5 dB ± 1.5 dB
							1 kHz Cal	0 dB ± 1 dB
2	Dolby NR	Dolby B NR	INPUT: IC101, 201 Pin 9			1 kH	z Cal -34,3 dB	-5.7 dB ± 1 dB
	,	at playback	Note: Connect an E Capacitor		to		z Cal –16.5 dB	-3.5 dB ± 1.5 dB
			pin 9 (+ side) from ATT				1 kHz Cal	0 dB ± 1 dB
		Dolby C NR	Connective point: TP-102, 202 Reference level: 400 Hz 0 dBs			1 kH	z Cal –23 dB	-17 dB ± 2 dB
		at playback	Reference level. 400 H2 0 dbs	(= Cal·level)				-3.5 dB ± 2 dB
							1 kHz Cal	0 dB ± 1 dB
Step	Item		Adjustment	Adjusting point		ndard alue	Re	emarks
3	Monitor level	form this ited 1. Play back recording a switch at " 2. NR SW: O LINE OUT 3. Set at play	test tape VTT-664 (1 kHz) in mode with bias cut and monitor 'TAPE". FF. Adjust VR102, 202 so that I levels become —4 dBs. back mode, and adjust VR103, at LINE OUT levels become the	VR102, 202 VR103, 203	-4	dBs	Be sure to perfi after replacing	orm this adjustment the head.
4	Playback EQ	for the follow Adjust VR10	tape VTT-675N (1 kHz, 10 kHz) ring adjustment. 1 and 201 so that 10 kHz signal nal gains become flat response.	VR101, 201	frequ	uency; kHz	NR: OFF TAPE SELECT	: SF/NORM
5	Level meter checking	mode. 2. Apply 1 kl nals. 3. Adjust inp is available terminals.	Hz signal to the LINE IN termi- ut level controls until the signal e at -4 dBs at the LINE OUT					

Step	Item	Adjustment	Adjusting point	Standard value	Remarks
6*	Note: Be s	Record 1 kHz, 50 Hz and 12.5 kHz signals at an input level of 0 dB to -20 dB.  Play back the tape. Check to see that the 50 Hz and 12.5 kHz signal output deviations fall within the standard range, using the 1 kHz signal output as a reference.  Increase in high frequencies (with a small bias current)  Optimum level Decrease in high frequencies (with a larger bias current)  OHZ  1 kHz Frequency (Hz)  Sure to perform this adjustment after adjust-	For SF/ NORM tape; VR109, 209 For Metal tape; VR108, 208		If the bias current is not properly adjusted, the record and playback characteristics become as shown left.
	signa ched	t of item 7 (recording level). If 1 k/12.5 kHz all output level become $0 \pm 4$ dB or more, resk item 6. (At NR SW on, Rec/PB frequency onse cannot be checked with the monitor.)			
7	Recording level	<ol> <li>Apply a 1 kHz, approx10 dB signal to the LINE IN terminals.     Adjust the recording level controls until the signal is available at -4 dBs at the LINE OUT terminals.</li> <li>After checking to see if the LED indicator becomes 0, record the signal applied to both left and right channels using normal tape.</li> <li>Play back the recording part. Perform the recording signal adjustment with VR107 and VR207 so that the LED indicator becomes 0.</li> </ol>	VR107, 207	0	Perform the adjustment using a normal tape, level difference between recording and playback for SA/CrO2 and metal tapes, should be less than 1.5 dB, and that between left and right channels should also be less than 1 dB.
8	Record/ playback signal dis- tortion	<ol> <li>Record a 1 kHz, -4 dBs signal to LINE IN terminals and perform recording with the LED indicator becomes 0.</li> <li>Play back the recorded part. Check the output with a distortion meter to see if the value conforms to the standard value.</li> </ol>		SA/CrO <sub>2</sub> tape; Less than 3% Metal tape;	Be sure to perform this adjust- ment following bias current and recording level adjustments.
9	Signal-to- noise ratio in record- ing/play- back	<ol> <li>Record a 1 kHz, 0 dB signal. Stop the input by disconnecting from the terminal to perform non-signal recording.</li> <li>Play back the recorded part. Measure the 0 dB recording output and the non-signal recording output for comparison using an electronic voltmeter.</li> <li>Check to see if the value conforms to the standard value.</li> </ol>		SA/CrO <sub>2</sub> and Metal tapes;	Apply an output (-72 dBs) to the MIC terminals with the recording level controls set to maximum so that the LED indicator becomes 0.
10	erasing coefficient	<ol> <li>Apply a 1 kHz signal to the LINE IN terminals. Adjust the recording level controls until the LED indicator becomes 0.</li> <li>Perform recording with the signal enhanced by 20 dB.</li> <li>Erase a part of the recording.</li> <li>Measure the output difference between the erased part and non-erased part to compare with an electronic voltmeter.</li> </ol>		More than 65 dB	For the measuring, connect a band pass filter between the deck and the electronic voltmeter.  Input (1kHz 0VU + 20dB)  Band pass filter  (1 kHz)
11	Check Auto stop	Hold less than 1 $\pm$ 0.5 mm gap to the magnet f	rom the hall	IC.	

## Voltage measured value

#### Main Amplifier P.W.B.

E. Voltmeter   7.2   7		[		2	3	4	5	6	7	8	9	10	TI	12	13	14	15	16	17	18	19	20	21	22	23	24
C. Tester   S. 6   7. 1   7. 0   0.4   7. 1   7. 0   0.85   0.8		E. Voltmeter	7,2	7.2	7.2	0.5	7.2	7.2	6.6	6.6	7.2	7.2	7.2			-	-	$\overline{}$	-	_		_	-		_	
Color   Colo	ICIOI	C. Tester	5.6	7.1	7.0	0.4	7,1	7.0	0.85	0.85	5.6	7.0	7.1			7.1			0	-			-	_	_	_
C. Tester   7.   7.   6.9   5.7   0   5.2   7.0   7.1   7.1   6.7   6.2   14.5   0.4   7.1   6.2   6.8   7.1	10102	E. Voltmeter	7.2	7.2	7.2	7.2	0	7.2	7.2	7.2	7.2	7.2	7.2	6.8	14.5	0.5	7.3	6.8	7.2	7.2						
C. Tester   0.18   0.6   7.0   14.4   0   7.0   0.6   0.18	10102	C. Tester	7.1	7.1	6.9	5.7	0	5.2	7.0	7.1	7.1	7.1	6.7	6.2	14.5	0.4	7.1	6.2	6.8	71						
C. Tester   0.18   0.6   7.0   14.4   0   7.0   0.6   0.18	ICani	E. Voltmeter	1.4	8.0	7.0	14.4	0	7.0	0.8	1.4																
C-Tester   14,4   7,2   7,1   6,6   0   6,5   7,1   7,2   14,4     C-Tester   0,15   0,6   7,0   16,5   0   7,0   0,6   0,15     C-Tester   14,4   7,2   7,2   7,2   0,7   7,2   14,4     C-Tester   14,4   7,2   7,2   7,2   0,7   7,2   14,4     C-Tester   14,4   7,2   7,1   5,8   0   5,8   7,1   7,2   14,4     C-Tester   14,4   7,2   7,1   5,8   0   5,8   7,1   7,2   14,4     C-Tester   14,4   7,2   7,1   5,8   0   0   0   7,2   7,2   14,4     C-Tester   14,4   7,2   7,1   7,1   7,1   7,1   7,2   14,4     C-Tester   1,0   1,0   1,0   1,0   1,0   1,0     C-Tester   1,0   1,0   1,0   1,0   1,0     C-Tester   1,0   1,0   1,0   1,0     C-Tester   1,0   1,0   1,0   1,0     C-Tester   1,0     C-Tester   1,0   1,0     C-Tester   1,0     C	10301	C. Tester	0.18	0.6	7.0	14.4	0	7.0	0.6	0.18																
C. Tester   14, 4   7, 2   7, 1   6, 6   0   6, 6   7, 1   7, 2   14, 4	IC902	E. Voltmeter	14.4	7.2	7.2	7.2	0	7.2	7.2	7.2	14.4															
C-903   C. Tester   0.15   0.6   7.0   16.5   0   7.0   0.6   0.15     C-904   E. Voltmeter   14.4   7.2   7.2   7.2   7.2   0   7.2   7.2   7.2   14.4     C. Tester   14.4   7.2   7.2   7.2   7.3   0   0   0   0   7.2   7.2   7.2   7.2   14.4     C-905   E. Voltmeter   7.2   7.2   7.2   7.3   0   0   0   0   7.2   7.2   7.2   7.2   14.5   14.5   14.5     C-906   E. Voltmeter   10.3   10.3   10.3   10.3   10.3   10.3   10.3   10.3   10.3   10.3   10.3   10.3     C-907   E. Voltmeter   18.5   7.3   7.3   7.3   7.3   7.3   7.3   15.2   18.5     C-908   E. Voltmeter   18.5   7.1   7.1   7.1   7.1   7.1   7.1   1.1     C-908   E. Voltmeter   5.0   0   29.0   20.5     C-909   E. Voltmeter   5.0   0   20.5     C-909   E. Voltmeter   5.0   0   20.5     C-909   E. Vol	10302	C. Tester	14.4	7.2	7.1	6.6	0	6.6	7.1	7.2	14.4															
C. Tester   0.15   0.6   7.0   16.5   0.7.0   0.6   0.15     C. Tester   14.4   7.2   7.2   7.2   7.2   7.2   7.2   14.4     C. Tester   14.4   7.2   7.2   7.2   7.2   7.2   7.2   14.4     C. Tester   7.2   7.2   7.2   7.3   0   0   0   7.2   7.2   7.2   7.2   14.4     C. Tester   7.1   7.1   7.1   7.1   0   0   0   7.1   7.2   7.2   7.2   7.2   14.5   14.5     C. Tester   10.3   10.3   10.3   10.3   10.3   10.3   20.5     C. Tester   10.0   6.6   8.5   0   8.5   6.6   10.0   20.5     C. Tester   18.5   7.3   7.3   7.3   7.3   7.3   15.2   18.5     C. Tester   18.5   7.3   7.3   7.3   7.3   7.3   15.2   18.5     C. Tester   5.0   0   29.0   20.5	IC903					-	0	7.0	0.8	1.4																
C   Tester   14.4   7.2   7.1   5.8   0   5.8   7.1   7.2   14.4     C   Tester   7.2   7.2   7.2   7.3   0   0   0   0   7.2   7.2   7.2   7.2   14.4   14.5     C   Tester   7.1   7.1   7.1   7.1   0   0   0   0   7.1   7.2   7.2   7.2   7.2   14.5   14.5     C   Tester   10.3   10.3   10.3   10.3   10.3   10.3   20.5     C   Tester   10.0   6.6   8.5   0   8.5   6.6   10.0   20.5     C   Tester   18.5   7.3   7.3   7.3   7.3   7.3   15.2   18.5     C   Tester   18.5   7.1   7.1   6.9   0   6.9   7.1   7.1   18.5     C   Tester   5.0   0   29.0   20.5			-				0		-																	
Composition	IC904						<del></del>																			
Composition				-			-																			
IC906	IC905						-	0	_			$\overline{}$														
C. Tester   10.0   6.6   8.5   0   8.5   6.6   10.0   20.5     C. Tester   18.5   7.3   7.3   7.3   0   7.3   7.3   15.2   18.5     C. Tester   18.5   7.1   7.1   6.9   0   6.9   7.1   7.1   18.5     C. Tester   5.0   0   29.0   20.5     C. Tester   5.0   0   29.0   20.5     C. Tester   1.4   0.8   7.5   16.7   0   7.5   0.8   1.4     C. Tester   1.4   0.8   7.5   16.7   0   7.5   0.8   1.4					_	7,1		0			7.2	7.2	7.2	14.5	14.5	14.5										
IC907 E. Voltmeter 18.5 7.3 7.3 7.3 0 7.3 15.2 18.5 C. Tester 18.5 7.1 7.1 6.9 0 6.9 7.1 7.1 18.5 IC908 E. Voltmeter 5.0 0 29.0 20.5 C. Tester 5.0 0 29.0 20.5 E. Voltmeter 1.4 0.8 7.5 16.7 0 7.5 0.8 1.4	IC906		-			U				_																
C. Tester   18.5   7.1   7.1   6.9   0   6.9   7.1   7.1   18.5     C. Tester   5.0   0   29.0   20.5     C. Tester   5.0   0   29.0   20.5     C. Tester   5.0   0   29.0   20.5     C. Tester   1.4   0.8   7.5   16.7   0   7.5   0.8   1.4				_	_	7.2			_		10 F															
IC908 E. Voltmeter 5.0 0 29.0 20.5 C. Tester 5.0 0 29.0 20.5 IC909 E. Voltmeter 1.4 0.8 7.5 I6.7 0 7.5 0.8 1.4	IC997		$\overline{}$		_		-	_																		
C   Tester			$\overline{}$		_	-	ا	0.3	1,1	7.1	10.5															
IC909 E. Voltmeter 1.4 0.8 7.5 16.7 0 7.5 0.8 1.4	IC908																									
ICHIP			-		$\overline{}$	-	n	7 5	0.8	1.4																
C. Tester 0.2 0.6 7.3 16.5 0 7.3 0.6 0.2	IC909	C, Tester	$\rightarrow$		-	$\overline{}$	-	_																		

	E.	Voltme	ter	C.	Tester	
	Ε	С	В	E	С	В
FET	D	G	S	D	G	S
Q101	6.5	6.5	6.5	6.2	1.0	6.2
Q102	0	7.2	0	0	7.1	0
Q103	0	7.2	0	0	7.1	0
Q104	7.2	7.2	0	7.1	7.1	0
Q106	- 0	0	0	0	0	0
Q107	0	0	8	0	0	0
Q901	14,4	0	14.4	14.4	0	14.4
Q902	0	14.5	0	0	14.0	0
Q903	20.0	0	20.5	20.0	0	20.0
Q904	0	20.5	0	0	20.0	0
Q906	1.1	18.5	0.4	1.1	18.5	0.32
Q907	1.1	18.5	0.4	1.1	18.5	0.32
Q908	0	0	0.8	0	0	0.75
Q909	14.5	19.6	15.1	14.5	19.6	15.1

Voltage values are measured by the following meter without input signal at NR SW = OFF, recording mode.

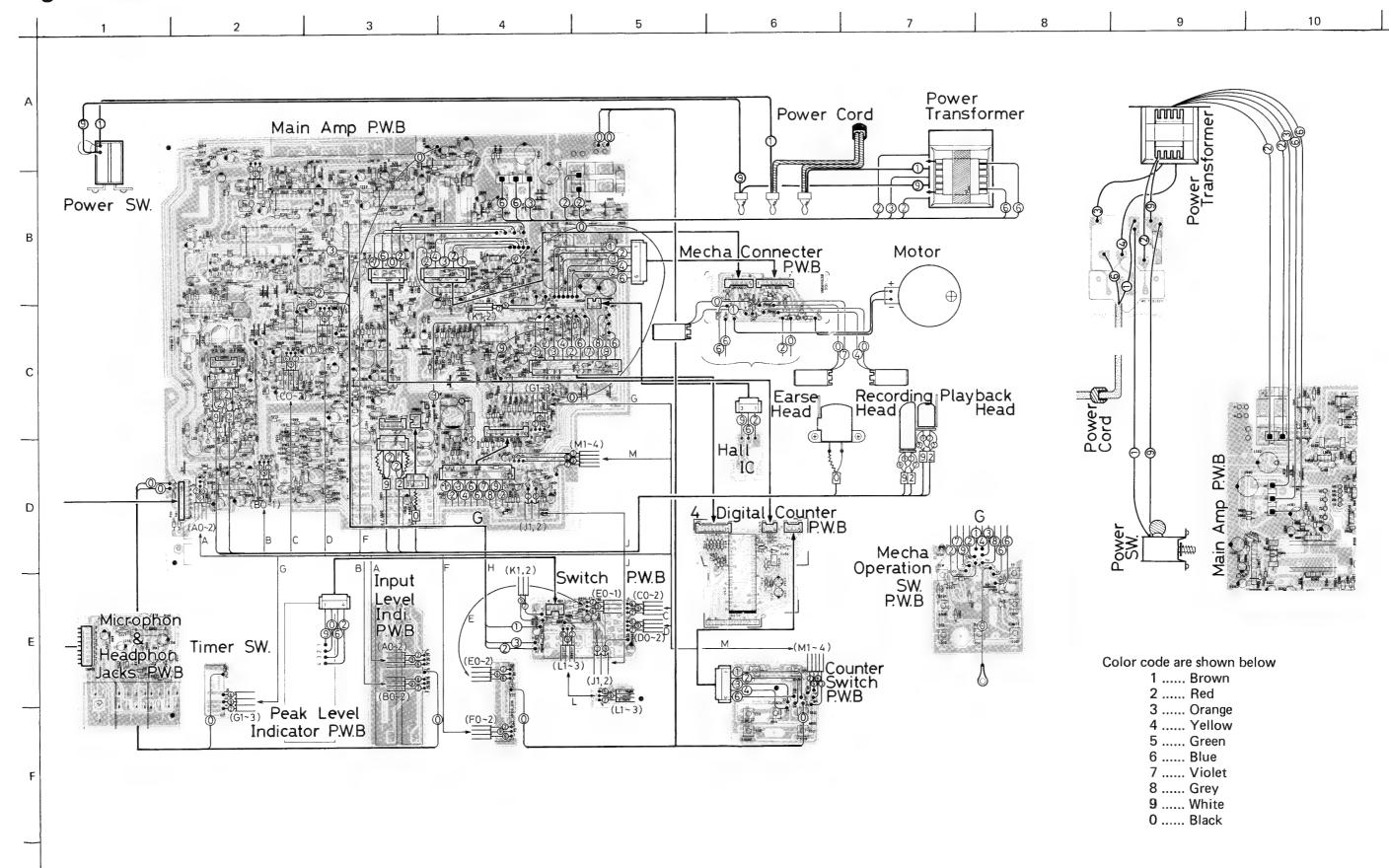
E. Voltmeter = Electronic Voltmeter

C. Tester = Circuit Tester (20 k $\Omega$ /V impedance) (less than 10 V - 10 V range) 10 V or more - 50 V range)

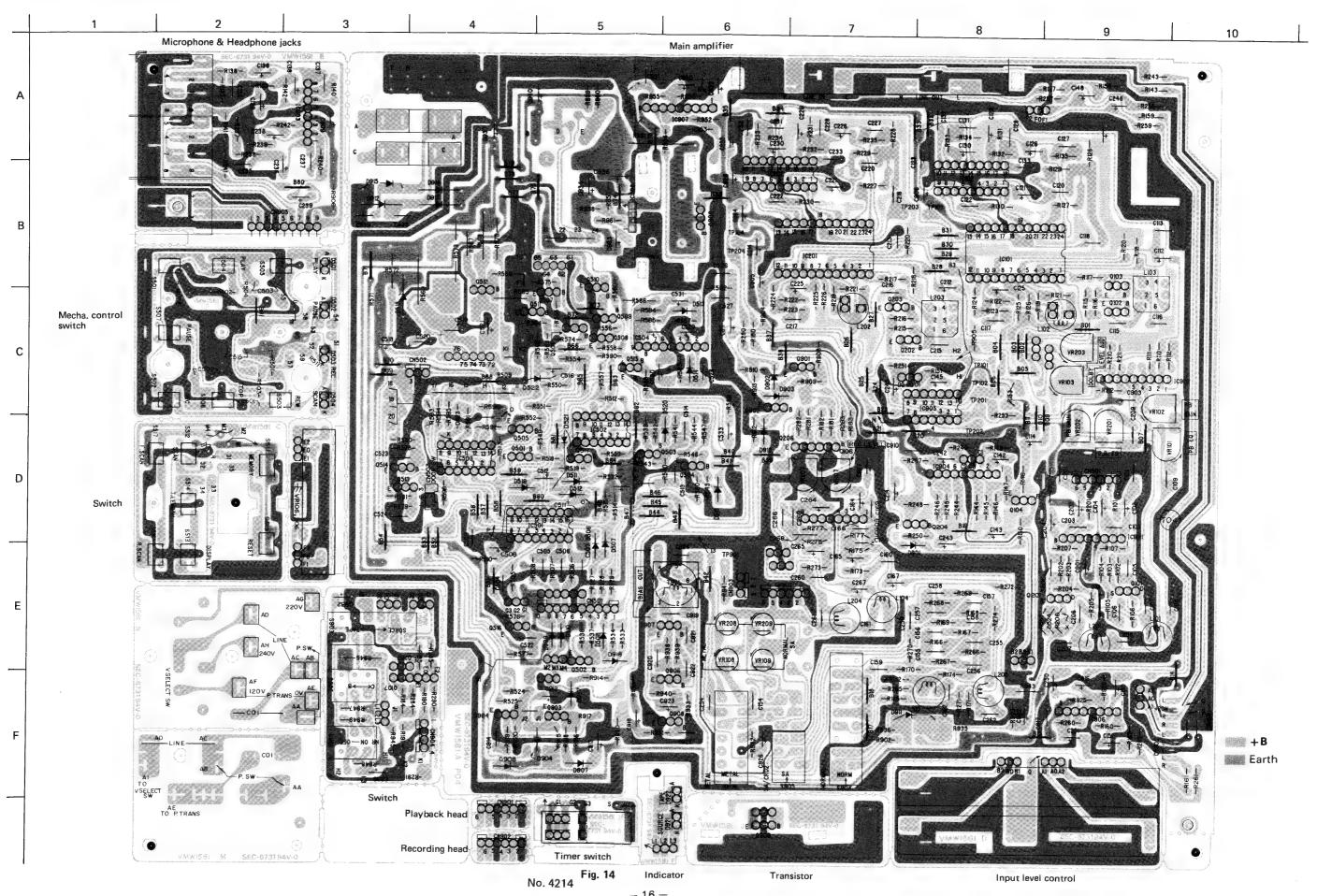
#### Mecha. Control P.W.B.

		1	2	3	4	5	6	7	8	9
10504	E. Voltmeter	2.0	0	2.0	0	0	0	0.2	0	8.5
10504	C. Tester	0.25	0	1.95	0	0	0	0	0	8.4

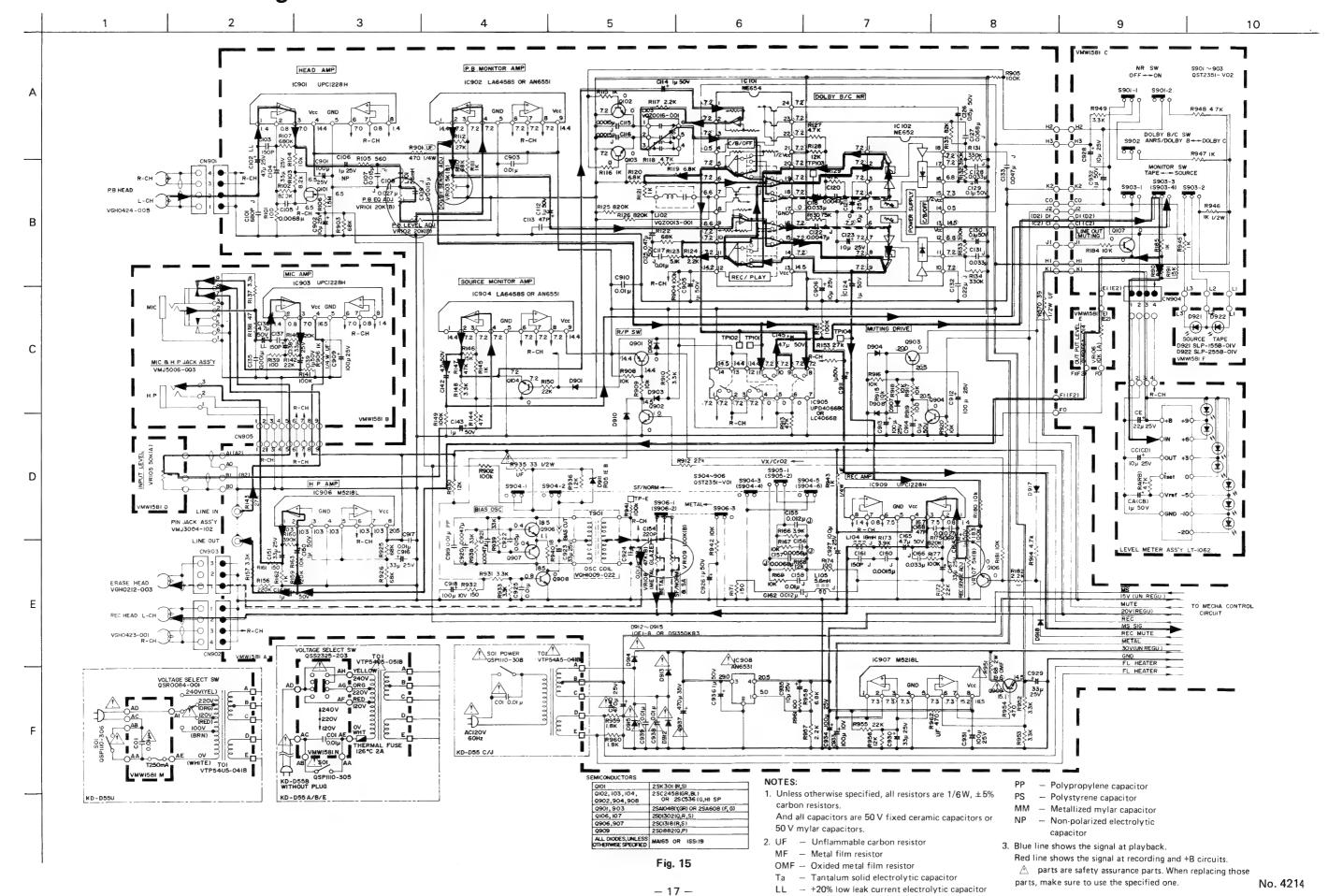
## **Wiring Connection**



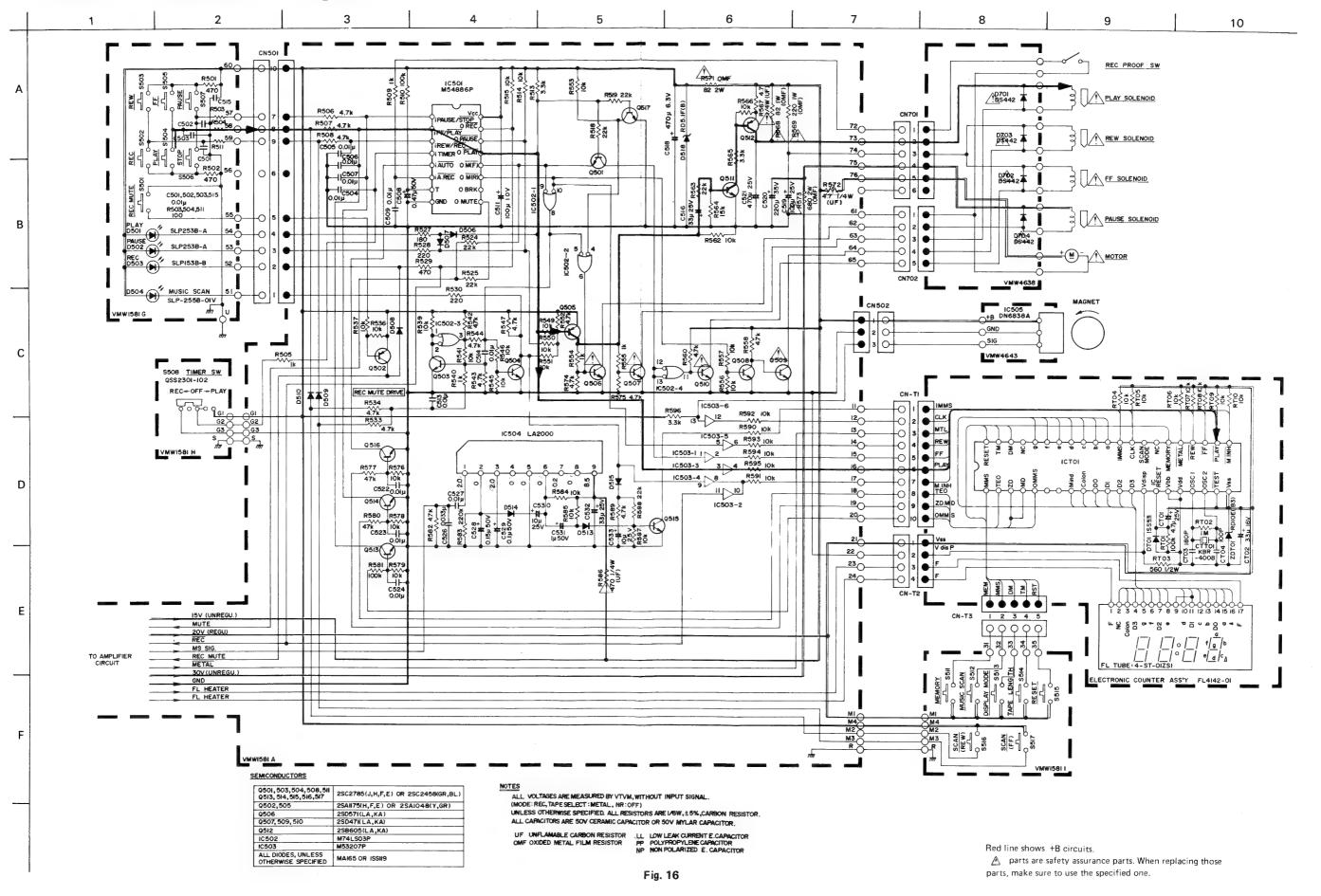
### P.W.Board Parts



### Standard Schematic Diagram of KD-D55 (Main Amplifier Circuit)



### Standard Schematic Diagram of KD-D55 (Mecha Control circuit)



### Main P.W.B. Parts List

 $\underline{\wedge}$  parts are safety assurance parts. When replacing those parts, make sure to use the specified one.

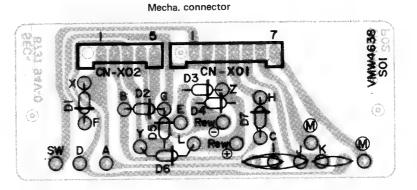
Ref. No.	$\triangle$	Parts No.	Parts Name	Remarks	Qʻty
R101, 201,139,239,174,274 503,504,511,919,961	·	VMW1581-104 QRD161J-101	P.W. Board C. Resistor	100 Ω 1/6 W	1 11
R102,202,140,240,126,226, 125,225,175,275		" -824	"	<b>820</b> kΩ "	10
R103, 203 R104,204,167,267,169, 269,180,280,181,281 184,284,908,909,915, 916,917,918,920,942, 512,514,515,536,537, 539,541,545,546,549, 550,551,553,556,557, 562,566,576,578,579, 584,585,587,590,591, 592,593,594,595		" -822 " -103	"	8.2 k $\Omega$ " 10 k $\Omega$ "	2 49
R105, 205		″ -561	"	560 Ω "	2
R106, 206 R107, 207		QRD143J-155S QRD161J-684	"	1.5 MΩ 1/4 W 680 kΩ 1/6 W	2
R110, 210, 122, 222, 903, 925, 926		" -683	"	68 kΩ "	7
R111,211,115,215,116,216, 121,221,145,245,162,262, 185,285,505,509,540,554, 555,945,947		″ -102	"	1 kΩ "	21
R112,212,143,243,153,253		" -273	"	27 kΩ "	6
R117,217,124,224,172,272, 182,282,957		" -222	"	2.2 kΩ "	9
R118,218,127,227,506,507, 508,533,534,542,543,544, 547,558,560,574,575,582, 589,914,948		" -472	"	4.7 kΩ "	21
R119,219,120,220,958		" -682	**	$6.8 \mathrm{k}\Omega$	5
R123, 223 R128,228,168,268,930,956		" -512 " -123	, ,,	$5.1 \text{ k}\Omega$ "	2
R129,229,144,244,147,247, 577,580,913		"·473	"	$12 \text{ k}\Omega$ " $47 \text{ k}\Omega$ "	6
R130, 230		" -753	"	75 kΩ "	2
R131, 231, 134, 234 R132,232,133,233,160,260		" -334 " -394	"	$330 \text{ k}\Omega$ " $390 \text{ k}\Omega$ "	6
R135,235,190,290		" -823	"	82 kΩ "	4
R137,237,148,248,157,257, 910,931,933,949,952,953, 513,552,596		" -332	"	3.3 kΩ "	15
R138, 238		′′ -470	"	47 Ω "	2
R141,241,149,249,151,251, 177,277,183,283,510,581, 902,904,905,941		" -104	"	100 kΩ "	16
R142,242,150,250,518,519, 524,525,563,588,912,955		′′ -223	"	<b>22 k</b> Ω "	12
R146, 246, 191, 291, 564		" -153	"	15 kΩ "	5
R156, 256, 583		" -224	"	220 kΩ "	3
R159, 259 R161, 261, 171, 271, 932		″ -124 ″ -151	"	$120 \text{ k}\Omega$ " $150 \Omega$ "	2 5
R163, 263		QRD143J-103S	"	10 kΩ 1/4 W	2
R165,265,501,502,529,954		QRD161J-471	"	470 Ω 1/6 W	6
R166, 266, 173, 273	Α.	" -392	"	3.9 kΩ "	4
R901, 962, 586 R906, 943	A	QRD149J-471S " -102S	",	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	3 2
R935	$\triangle$	QRD129J-330	" (U,F)	$33 \Omega$ 1/2 W	1 1

Ref. No.	A	Parts No.	Parts Name	Remarks	Q'ty
R936 R938, 939 R940		ORD161J-122 " -333 " -180	C. Resistor	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	1 2 1
R946 R951	A	QRD121J-102 QRG029J-680	" O.M.F. Resistor	$\begin{array}{ccc} 1 \text{ k}\Omega & 1/2 \text{ W} \\ 68 \Omega & 2 \text{ W} \end{array}$	1 1
R959, 960 R527 R528, 530		QRD161J-182 " -181 " -221	C. Resistor	1.8 kΩ 1/6 W 180 Ω " 220 Ω "	2 1 2
R565 R567, 572	A	QRD147J-332S QRD149J-4R7S	" " (UF)	$3.3~\mathrm{k}\Omega$ 1/4 W $4.7~\mathrm{k}\Omega$ "	1 2
R568 R569 R570	$\triangle$	ORG019J-820 "-221 ORD129J-390	O.M.F. Resistor  C. Resistor (UF)	$egin{array}{cccccccccccccccccccccccccccccccccccc$	1 1 1
R571 R573	<u>A</u>	QRG029J-820 "-681	O.M.F. Resistor	$\begin{array}{ccc} 82\Omega & 2W \\ 680\Omega & ^{\prime\prime} \end{array}$	1
C101, 201 C102, 202, 136, 236 C103, 203, 137, 237 C104,204,138,238,151,251, 167,267,516,532,916,923, 929,930		QCS11HJ-681 QEB41EM-475M QCS11HJ-151 QET41ER-336M	C. Capacitor E. Capacitor (LL) C. Capacitor E. Capacitor	680 pF 50 V 4.7 μF 25 V 150 pF 50 V 33 μF 25 V	2 4 4 14
C105, 205, 157, 257 C106, 206 C107, 207, 922 C108, 208 C109,209,115,215,116,216,		QFM41HJ-682 QEN41HA-105N QFM41HJ-153 "-273 "-152	M. Capacitor E. Capacitor M. Capacitor	$0.0068  \mu \text{F}  50  \text{V}$ $1  \mu \text{F} \qquad "$ $0.015  \mu \text{F} \qquad "$ $0.027  \mu \text{F} \qquad "$ $0.0015  \mu \text{F} \qquad "$	3 2 8
160,260 C112,212,114,214,124,224, 139,239,143,243,148,248, 150,250,164,264,531,905,		QET41HR-105M	E. Capacitor	1 μF "	22
911,926,932,936 C113, 213		QCS11HJ-470	C. Capacitor	47 pF "	2
C117, 217, 158, 258, 527 C118,218,128,228,131,231, 166,266,526		QFM41HJ-103 " -333	M. Capacitor	0.01 μF " 0.033 μF "	5 9
C120,220,122,222,920,921 C121,221,123,223,530,533, 902,906,928,935		" -472 QET41ER-106	E. Capacitor	0.0047 μF " 10 μF 25 V	6 10
C125,225,508 C126,226,528 C127,227 C129,229,130,230,529,914 C132,232		QET41HR-474 "-154N QFM41HJ-683 QET41HR-104N QFM41HJ-224	M. Capacitor E. Capacitor M. Capacitor	$0.47  \mu \text{F}$ 50 V $0.15  \mu \text{F}$ " $0.068  \mu \text{F}$ " $0.1  \mu \text{F}$ " $0.22  \mu \text{F}$ "	3 × 3 2 6 2
C133,233 C135,235 C142,242,145,245,165,265 C154,254 C155,255,162,262		" -473 " -102 QET41HR-475 QCS11HJ-221 QFM41HJ-123	E. Capacitor C. Capacitor M. Capacitor	0.047 μF " 0.001 μF " 4.7 μF " 220 pF " 0.012 μF "	2 2 6 2 4
C156,256 C161,261 C168,268 C169,269 C501,502,503,504,505,506, 507,509,513,514,515,522,		" -562 QCS12HJ-151 QCS11HJ-470 QFM41HJ-272 QCF11HP-103	C. Capacitor  M. Capacitor C. Capacitor	0.0056 μF " 150 pF 500 V 47 pF 50 V 0.0027 μF " 0.01 μF "	2 2 2 2 2 2 20
523,524,903,910,917,925, C938,939	$\triangle$	QCF11HP-103	C. Capacitor	0.01μF 50V	2
C511, 918, 933 C518 C519,901,909,912,913,927,		QET41AR-107N QET40JR-477N QET41ER-107ZM	E. Capacitor	100 μF 10 V 470 μF 6.3 V 100 μF 25 V	3 1 8
931,934 C520		QET41VR-227N	"	220 μF 35 V	1

Ref. No.	A	Parts No.	Parts Name	Remarks	Q'ty
C521,940 C919	A	QET41ER-477N QFP82AJ-103	E. Capacitor P.P. Capacitor	470 μF 25 V 0.01 μF 100 V	2
C924 C937	$\triangle$	QFP82AJ-123 QET41VR-477N	E. Capacitor	0.012 μF " 470 μF 35 V	1
IC101, 201		NE654N NE652N	I.C.		2 2
IC102, 202 IC901, 903, 909		UPC1228H	"		3
IC902, 904 IC905		AN6551 LC4066B	"		1
IC906, 907	۵	M5218L	"		2
IC908 IC501	<u> </u>	AN6531 M54886P	"		1
IC502		M74LS03P	"		1 1
IC503		M53207P	"		1
IC504		LA2000 2SK301(R,S)	F.E.T.		2
Q101, 201 Q102,202,103,203,104,204,		2SC536(G,H)SP	Transistor		19
501,503,504,508,511,513,					
514,515,516,517,902,904,					
908 Q106, 206, 107, 207		2SD1302(R,S,T)	"		4
Q901, 903		2SA1048(Y,GR)	"		1
Q906, 907		2SC1318(R,S)	"		2
Q909		2SD882(Q,P) 2SA1175(H,F,E)	"		2
Q502, 505 Q506	A	2SD571(LA,KA)	11		1
Q507, 509, 510	$\triangle$	2SD471(LA,KA)	"		3
Q512		2SB605(LA,KA)	,,,	100110 14TE	1 19
D901-904,907,908,910,		MA165	Si. Diode	or 1SS119-14TE	19
506-510,513,514,515, 520,522,917,918					
D911		RD5.1EB	Zener Diode		1
D912-915	$\triangle$	DS135DKB3	Si. Diode	or 10E1-B	1
D921		SLP-155B-01V SLP-255B-01V	L.E.D.		1
D922 D501		SLP-253B-01V SLP253B-A	"	PLAY	1
D502		SLP253B-A	"	PAUSE	1
D503		SLP153B-B	"	REC MS	1
D504		SLP-255B-01V RD5.1FB	Zener Diode	IVIS	i
D518 D519		QWY124-016	Bus Wire		1
D522, 523, 524		MA165	Si. Diode		3
L101, 201, 105, 205		VQP0001-562	Inductor		4 2
L102, 202 L103, 203		VQZ0013-001 VQZ0016-001	Filter		2
L103, 203 L104, 204		VQP0001-183	Inductor		2
T901		VQH1009-022	Osc. Coil	2010	1
VR101, 201, 102, 202		QVP8A0B-024	V. Resistor	20 kΩ 5 kΩ	4
VR103, 203, 107, 207		" -053 QVZ6105-001V	"	INPUT	2
VR105, 205 VR106, 206		QVR2F6A-014	"	OUTPUT	2
VR108, 208		QVZ3501-473	"	40010	2
VR109, 209		QVP4A0B-104	Connector	100 k $\Omega$ P.B. Head	2
CN901		PU49218-06 " -06	Connector	REC. Head	1
CN902 CN903		QMV5005-003	"	E. Head	1
CN904	1	E04365-004	Plug Ass'y	LED Meter	1
CN905		QMV5004-009	Connector	for P.W.B. Joint	1
CN501		QMV5005-010	"	Hall IC, Door SW	1 2
CN502, 503		" -003		TIAN IC, DUUI 3VV	

Ref. No.	$\triangle$	Parts No.	Parts Name	Remarks	Q'ty
\$901-903 \$904-906 \$508 \$501-507,\$511-517		VMJ5006-003 VMJ3004-102 QST2351-V02 "-V01 QSS2301-102 QSP0301-002	Mic. & H.P. Jack Ass'y Pin Jack Ass'y Push SW. Ass'y Slide SW. Tact SW	Timer	1 1 1 1

# Other P.W. Board Parts



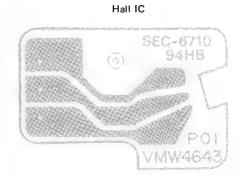


Fig. 17

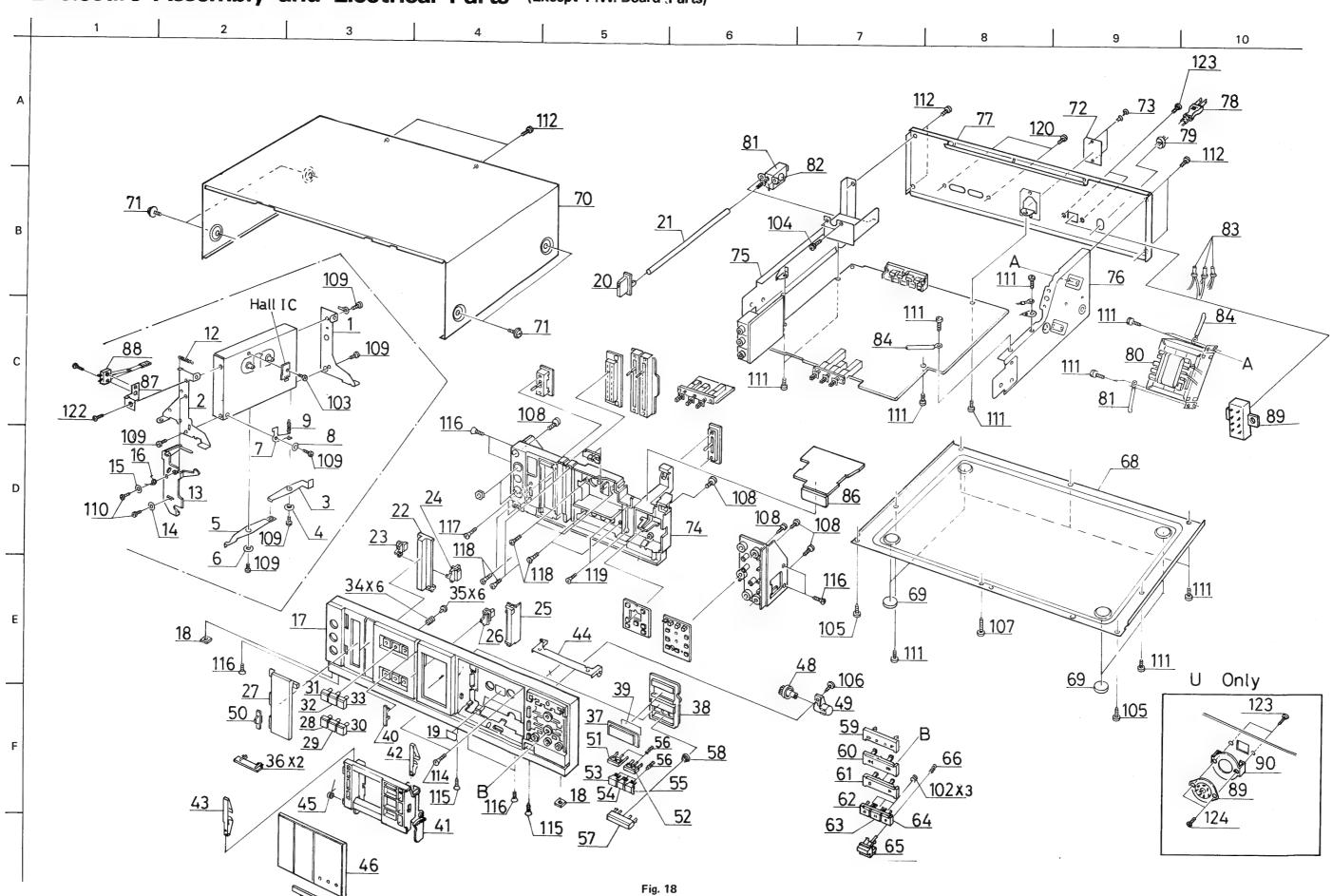
## Other P.W. Board Parts List

 $\triangle$  parts are safety assurance parts. When replacing those parts, make sure to use the specified one.

Ref. No.	$\triangle$	Parts No.	Parts Name	Remarks	Q'ty
[Level Meter Ass'y] RA, RB CA, CB CC, CD CE		ORD161J-472 QET41HR-105N QET41ER-106N "-226N LT-1062	C. Resistor E. Capacitor "," LED Module	4.7kΩ 1/6W 1 μF 50 V 10 μF 25 V 22 μF "	2 2 2 1 1
[Hall IC P.W.B. Ass'y]		DN6838A	Hall I.C.		1_

No. 4214

## Enclosure Assembly and Electrical Parts (Except P.W. Board Parts)



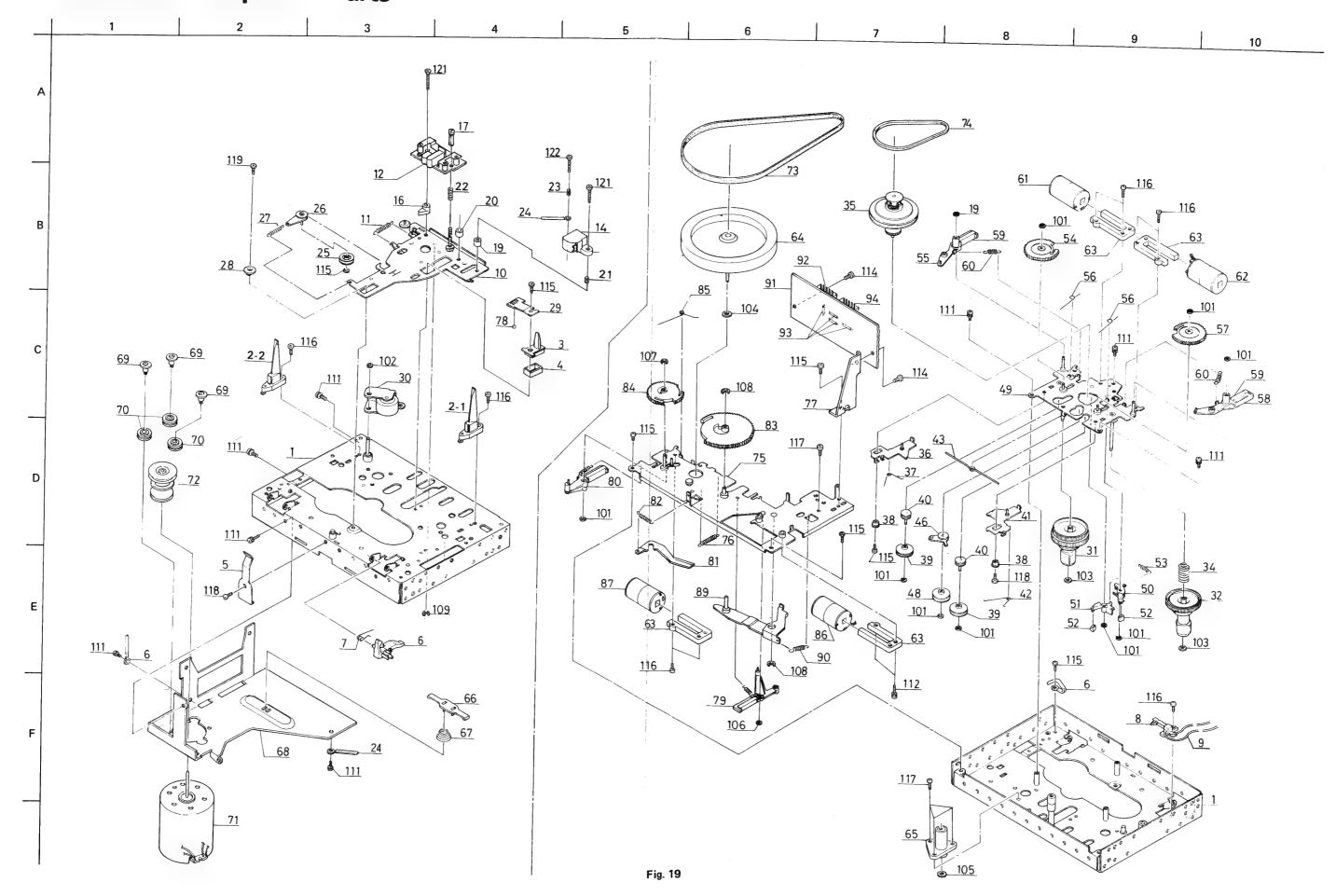
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# Enclosure Assembly and Electrical Parts List (Except P.W. Board Parts)

Ref. No.		Parts No.	Parts Name	Remarks	Qʻty
1		VKL5274-001	Mecha. Bracket (R)		1
2		VKL5275-001	" (L)		1
3		VKL5270-001	Eject Lever		1
4		VKH3001-049	Flange Collar Connecting Lever		li
5		VKL5271-001			1
6 7		VKH3001-049 VKL5272-001	Flange Collar Eject Safety Lever		'
8		VKH3001-027	Flange Collar		
9		VKW3002-039	Tension Spring		1
13	ļ	VKS3161-002	Lock Lever		1
14		VKH3001-047	Flange Collar		1
15		" -050	**		1
16	1	VKW4343-001	Eject Spring	·	1
(17~19. 37~4		ZCKDD55Y-CBF	Front Panel ass'y		1
17	Ĭ	VJC1233-002UL	Front Panel	KD-D55J	1
17	1	VJC1233-003	Front Panel	KD-D55A/B/C/E/U	1
18		TFB313563-02	Plate Nut		2
19		VJD4005-002	Reflection Plate		1
20		VXP4256-001	Push Button	for Power	1
21		VKS4003-008	Pipe		
22		VJD3354-001	Slider	Input	1
23	<del>  </del>	VXS4083-002	Slide Knob (L)		1
24		VXS4084-002	(n)	d'anna	1
25		VJD3356-001	Slider	Output	li
26		VXS4082-001	Slider Knob LED Escutcheon Ass'y		1
27		VJD4619-00A VXP4255-001	Push Button	for NORM.	li
28	+	" -002	"	CrO <sub>2</sub>	1
29 30		" -002 " -003	"	Metal	i
30 31		" -003	,,	NR On	1
32		" -005	"	Dolby B & C	1
33		" -006	"	Monitor	1
34	1	VKW3001-093	Compression Spring		6
35		VKS4233-001	Lock Bush		6
36		VJD4606-002	Indicator		2
37		VJK4175-001	Counter Lens		1 1
38		VJD3355-001	FL Escutcheon		1
39		VJD4615-001	Filter	Output	1
40		VJD4608-001	Plate Cassette Holder	Output	li
41		VJT2074-001 VKY4271-001	Cassette Holder Cassette Spring		1
42 43		VKY4271-001 VKY4271-002	Cassette Spring		1 1
44	+-	VKL5265-001	Bracket		1
45		VKW3006-051	Torsion Spring	C. Holder	1
46		VJT3097-00A	Lid Ass'y		1
47		VJD4607-001	Mark		1
48	$\perp$	VYH4769-001	Gear		1
49		VYH5033-001	Damp Holder		1
50		VXS4085-001	Slide Knob	Timer	1
51		VXP4252-001	Push Button	Reset	1
52		" -002	"	Memory Mode	1
53	+	VXP4253-001	"	Tape Length	1
54 55		" -002 " -003	"	Scan Set	l i
55 56		VKW3001-063	Compression Spring	33411 001	5
57		VXP4254-001	Push Button	Music Scan	1
58		VKW4346-001	Compression Spring		1
59	1	VJD4605-001	Indicator Cover		1
60		VXP4249-001	Push Button	FF, REW	1
61		" -002	"	Play, Stop	1
62		VXP4250-001	"	Rec.	1
63	$\perp$	VXP4260-001	"	Pause	1
64		VXP4261-001	Push Button	Rec. Mute	1
65		VXP4251-00A	Push Button Ass'y	Eject	1
66		VKW3001-028	Compression Spring	· · ·	1
67		VJC3022-001	Front Chassis (R)		1
68	1	VKL1219-001	Bottom Cover		1

Ref. No.	A	Parts No.	Parts Name	Remarks	Q'1
69	<b></b>	VJF4003-002	Foot		4
70		VJC1235-001	Top Cover		1
71		VKZ3001-002	Special Screw	KD DEED	4
72		VYN2103-002	Name Plate	KD-D55B KD-D55A	1 1
		" -003 " -004		KD-D55C	1
		" -00 <del>4</del>	"	KD-D55E	1
		" -006	"	KD-D55J	1
		" -007	**	KD-D55U	1
73	ļ	E48729-002	Plastic Rivet		2
74		VJC1234-001	Front Chassis	KD-D55A/B/C/E/U	1
		" -002UL	**	KD-D55J	1
75		VKL3396-001	Amp. Chassis	Left	1
76		VKL3400-001	,,	Right	1
77		VJC2083-002	Rear Panel	KD-D55A/B/E/U KD-D55C/J	:
77	_	VJC2083-001	Rear Panel		-
78		QMP2560-200	Power Cord	KD-D55A	:
	/!\ A	QMP9017-008BS	"	KD-D55B KD-D55C/J	
		QMP1200-200 QMP3900-200	"	KD-D55E	.
	*	QMP7600-200	"	KD-D55U	-
79		QHS3876-162BS	S.R. Bushing	KD-D55B	1
79 80		VPT54C5-051B	Power Transformer	KD-D55A/E	
00		" -051BBS	"	KD-D55B	-
		VTP54A5-041B	"	KD-D55C/J	-
	$\overline{\mathbb{A}}$	VTP54U5-041B	"	KD-D55U	<u> </u>
81	A	QSP1110-305	Push Switch (Power)	KD-D55A/E	Ι.
		" -305BS	**	KD-D55B	'
	$\Lambda$	" -308	**	KD-D55C/J	'
		" -306	"	KD-D55U	
82		QFZ9010-103	M.P. Capacitor	KD-D55A/B/E	-
	$\triangle$	QCZ9014-103	"	KD-D55C/J	
		QCZ9015-103		KD-D55U	
83		TAW000504-01	Connector	KD-D55J	;
84		VKZ4001-011	Wire Holder		10
85	-	QHX2075-001	Wire Clamp		"
86 87		FL4142-01 VKL5307-001	Counter Ass'y Switch Bracket		-
87 88		VSH1104-001	Leaf Switch	MSW-0075	.
89	$\triangle$	QSS2325-203BS	Voltage Select Switch	KD-D55B	-
00	<u> </u>	" -203	"	KD-D55A/E	-
		QSR0084-001	"	KD-D55U	
90		VKL4275-001	Bracket	n n	
91	$\triangle$	TAW000331-02	Fuse Holder	"	
92	$\triangle$	QMF51SI-R25	Fuse	"	
101		WBS3000	Washer	Earth	
102		VKW3001-049	Compression Spring		;
103		SDST3004Z	Screw	Hall IC	
104		LPSP3006Z	"	D. W. J. O. J.	
105		SBSB3008R	,,	Bottom Cover	
106	-	SDSF3010Z	"	Damp Holder	+
107		SDSF3012R	"	Bottom Cover	
108 109		SDSF3012Z SDST2605Z	,,	F. Plate — F. Cabi.(R) x 3, F. Plate — F. Cabi. x 3 Mecha. Bracket(R) x 2, Mecha. Bracket(L) x 2,	
109		SDS120052		Eject Lever x 1, Connecting Lever x 1,	1
				Eject Safety Lever x 1	
	+-	AD 0700407			+
110		SDST2610Z	Screw	Lock Lever Bottom Cover x 5, Power Trans. x 4,	1
111		SDST3006Z		Wire Holder x 1, P.W.B. x 3	1 "
112		SDST3006R	"	Rear Panel x 5, Top Cover x 2	-
113		SDST3000R	,,	Switch Bracket	
114	+-	SSST3006R	"		
115		SSST3006Z	,,	A. Chassis(R) — F. Cabi.(R) x 2	;
116	-	SSST3008Z	"	Cassette Holder x 2, Amp. Chassis x 2	'
117		SSSP2606Z	"	Timer Switch	:
118		SSSP3006Z	"	Input Vol. x 4, S901 x 2, S904 x 2	
119		SSSP2004Z	"	Output Volume	Τ
120		SDSF3008R	"	Pin Jack	
121		SSSF3010Z	"	F. Plate - F. Cabinet	
122		SPSP2008Z	"	Switch Bracket	
400	1	SDSP3006R	1 "	Voltage Select SW. KD-D55A/B/E/U	:
123	+	LPSP3006Z	"	" KD-D55U	

# **Mechanical Component Parts**

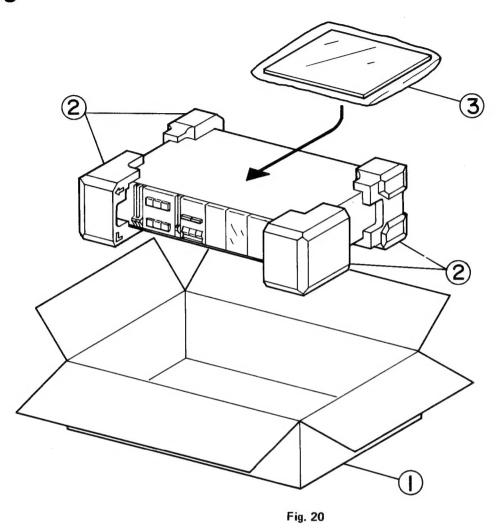


## **Mechanical Component Parts List**

Ref. No.	Parts No.	Parts Name	Remarks	Q'ty
1	171001504T	Chassis Ass'y		1
2-1	17150105T	Cassette Guide		1
2-2	17150106T	"		1
3	17100109T	Guide Pin		1
4	17100110T	Guide Pin Cushion		1
5	17150102T	Pack Spring		1
6 7	17100201T 17100219T	Rec. Safety Lever Rec. Safety Lever Spring		1
8	64010142	Leaf Switch		1
9	66003503T	Wire		Ιί
10	171003504AZT	Head Panel Ass'y		1
11	17100306T	Pressure Spring		1
12	ZCKDD55Y-HEAD			1
14	VGH0212-103	Erase Head		1
16	VKS4494-001	Head Collar		1
17	VKH4411-001	Azimuth Screw		1
19	17100315T	E. Head Collar	r 5 11 -1	1
20 21	17100317T 09400312T	Azimuth Stud Head Spring	for E. Head	1
22	VKW3001-094	Compression Spring		1
23	14400315T	Head Spring	for E. Head	1
24	11030405T	Cord Clamp		2
25	171003301ZT	Take-up Idler Ass'y		1
26	171003302ZT	Idler Shaft Ass'y		1
27	17100316T	Take-up Roller Spring		1
28	17100319T	Head Panel Collar		1
29	17100322T	Panel Pressure Plate		1
30	171004302ZT	Pinch Roller Ass'y		1
31 32	171009303ZT 171009306ZT	Take-up Reel Ass'y Supply Reel Ass'y		1
33	17100930021 17100915T	Back Tension Base		1
34	171000101	Back Tension Spring		1
35	171010302ZT	RF Clutch Ass'y	<u> </u>	1
36	171011501ZT	FF Drive Base Ass'y		1
37	17101106T	FF Drive Spring		1
38	17101116T	Collar		2
39	171011301ZT	Idler Ass'y		2
40	171011302ZT	Idler Shaft Ass'y		2
41	171011502ZT	Rew. Drive Base Ass'y		1
42 43	17101110T 17101112T	Rew. Drive Spring Return Spring		1
46	171011121 171011303ZT	Idler Arm Ass'y		1
48	17101130321 171011307ZT	Idler Ass'y		1
49	171008502ZT	Reel Base Ass'y		1
50	17101701T	Brake Arm	Left	1
51	17101702T	"	Right	1
52	17101703T	Brake Shoe		2
53	15100928T	Auto Lever Spring		1
54	17101201T	FF Gear		1
55 56	17101202T	FF Trigger Arm		1
56	17101203T	RF Gear Spring		2
57 58	17101204T 17101205T	Rew. Gear Rew. Trigger Arm		1 1
58 59	171012051 17101607T	Armature		1 2
60	15590306T	E. Head Base Spring		2
61 /	171012301ZT	Coil Ass'y	(Solenoid)	1
	171012302ZT	"	(Solenoid)	1
<b>63</b> ∠	17101601T	Yoke	(Solenoid)	4
64	171005303ZT	Flywheel Capstan Ass'y		1
65	17100502T	Flywheel Metal		1
66	17100504T	Thrust Bearing		1

Ref. No.	Parts No.	Parts Name	Remarks	Q'ty
67	17100509T	Dumper Spring		1
68	17100510T	Flywheel Bracket		1
69	12001201T	Collar Screw		1
70	5880910T	Motor Rubber		3
71 /	BFA2L72	Capstan Motor		3
72	17100608T	Motor Pulley		1
73	VKB3001-016	Main Belt		1
74	VKB3000-057	RF Belt		1
75	171013503ZT	Lift Base Ass'y		1 1
76	17000622T	RF Clutch Arm Spring	for Pause Arm	1 1
77	11030405T	Cord Clamp	107 1 4 4 4 5 4 111	+ +
78	17100325T	Stopper		1
79	171014305ZT	Play Trigger Arm Ass'y		1 1
80	171014306ZT	Pause Trigger Arm Ass'y		1
81	17101408T	M. Return Arm		1 1
82	17101412T	Spring		1
83	17101401T	M. Gear		1
84	17101409T	P. Gear		1 1
85	17101406T	P. Gear Spring		1 1
86 🕹	△ 171014301ZT	Coil Ass'y	(Solenoid)	
87 🗸	171014302ZT	"	(Solenoid)	1
89	171015501ZT	Lift Arm Ass'y	(Solehold)	1 1
90	17101504T	Arm Spring		1 1
91	VMW4638-003	P.W. Board		1 1
92	VMC0007-006	Connector		1
93 🗸	DS442	Si. Diode	for Coil ass'y (Solenoid)	1
94	VMC0007-005	Connector	Tot Con ass y (Solenold)	4
101	94200000T	Washer	Idler Shaft Ass'y x 1, Idler Ass'y x 3, Reel Base x 2,	1 1
			Gear x 4, Pause Trigger Arm Ass'y x 1	11
102	97320000T	"	Pinch Roller Ass'y	1
103	94190000T	"	Take-up Reel Ass'y	_
104	93760000T	"	Thrust	1 1
105	Q03093-522	"	Oil Cut	1 1
106	VKZ4004-004	"	Play Trigger Arm Ass'y	1 1
107	REE1500	E-Ring	P. Gear	1 1
108	REE2000	"	M. Gear	
109	REE3000	"	Panel Guide	1 1
111	LPSP2004Z	Screw	Reel Base x 3, Motor Pulley x 4, Lift Base x 1	1 1
112	LPSP2606Z	"	Coil Ass'y	8
114	SPSP2604Z	"	P.W. Board	2 2
115	SPST2004Z	Tapping Screw	Guide Pin x 1, Idler Ass'y x 2, Cord Clamp x 1,	
		.,,,	Lift Base x 2	6
116	SPST2005Z	"	Leaf Switch x 1, Coil Ass'y x 6	7
117	SPST2006Z	"	Cassette Guide x 2, Panel Pressure Plate x 1,	6
			Flywheel Metal x 3	١
118	SPST2604Z	"	Back Spring	1
119	SPST2605Z	"	Head Panel Collar	
121	SPSX2010N	"		1
122	SPSX2014N	"	Erase Head	2
123	SSSP2003N	"	Stopper	1
		I	Orobbei	1 ]

# **Packing**



### Packing Material Parts List

Ref. No.	Parts No.	Parts Name	Remarks	Q'ty
1	VPD2103-J01	Carton	KD-D55A	1
	" -J02	"	KD-D55B	1
	" -J03	"	KD-D55C	1
	" -J04	"	KD-D55E	1
	" -J05	"	KD-D55J	1
	" -J06	"	KD-D55U	1
2	VPH3136-001	Cushion (L)		1
	VPH3137-001	" (R)		1
	Q04141H	Wire Clamp	for Power Cord	1
V	TKS000501-08	Sheet	for Unit	1
	VPE4002-005	Poly Bag	for Unit KD-D55B	1
	QPGA060-06005	Envelope	for Unit KD-D55A/C/E/J/U	1
	AP4056A-36	Poly Bag	for Pin Cord	1
4	VPE4002-004	,, ,	for Instruction Book KD-D55B	1
	AP4056B-077	Envelope	for Instruction Book KD-D55A/C/E/J/U	1

### **Accessories**

♠ parts are safety assurance parts.
When replacing those parts, make sure to use the specified one.

Parts No.	$\triangle$	Parts Name	Remarks	Q'ty
VMP0002-00B		Pin Cord		2
VNN0103-901		Instruction Book	KD-D55A/C/J/U	1
" -301	ı	"	KD-D55B/E	1
BT20013C		Guaranty Certificate	KD-D55B	1
BT20029B		Warranty Card	KD-D55A	i
BT20025E		"	KD-D55C	1
BT20047		"	KD-D55J/U	1
TJL000443-01		Seal	KD-D55B	1
		BEAB Label	KD-D55B	li
VNC5004-001		Mark Sticker	KD-D55B/E	li
TLT052401-01		Warning Label	KD-D55A/E	1
QZL1002-003BS	Ì	,,	KD-D55B	1 1
T44362-001		CSA Marker	KD-D55C	1
E66416-003		Envelope	KD-D55J	1 1
BT20046A		Special Reply Card	KD-D55U	li
BT20046		,,	KD-D55J	1
BT20044B		Safety Instruction	KD-D55J	1 1
TLT000505-01		UL/CSA Caution Label	KD-D55C/J	2
E7795-1		EP Mark	KD-D55U	1
VNC5311-101		Caution Card	KD-D55U	1
V04062-001	$\triangle$	Siemens Plug	KD-D55U	1
T46328-001		Caution Label	KD-D55U	l i
VND4037-001		F. Mark Label	KD-D55E	l i
VND4013-001		Warning Label	KD-D55B/A/E	1
BT20057		Warranty Card	KD-D55E	1



